

an aluminum piece inserted into the extrusion and fastened to the base by a plurality of fasteners 34; and (ii) a vertical support wall 26 that includes a nut bar 32, which is an aluminum piece inserted into the extrusion and fastened to the vertical support wall 26 by a plurality of fasteners 34.

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un 227.07 Please replace the paragraph on page 7, lines ~~8-13~~ with the following paragraph:

The upstream accumulator 16, shown in Figure 8, includes a frame 90, at least one belt 92 (not shown), opposed rollers 94 and a motor connected to at least one roller 96. The upstream accumulator 16 also includes an accumulator control system 100 with a package "on" detector 102 and a package "off" detector 104. The accumulator control system 100 also includes a control interface with a primary conveyor 106.

16P 2-27-07 Please replace the paragraph on page 5, lines ²⁶26-31 to page 6, lines ³1-~~6~~ with the following paragraph:

As best seen in Figure 2, the cantilevered deck 22, attached to the base 20, shown in Figure 1, may be trapezoidal-shaped. The cantilevered deck 22 is formed from a plurality of extruded tubes 36 that are joined together by finger splices 40 as best seen in Figure 6. The tubes have a first end 200 and a second end 202. The support arm 42 having one end selectively movable to the cantilevered deck 22, shown in Figure 4, is attached to the base 20 and the cantilevered deck 22 by a first connector at the base 44, where the support arm 42 is hinged, and a second connector 46 at the cantilevered deck 22 wherein there is a locking mechanism. Figure 5 shows the second connector. The support arm is hinged at the base 44 so that the support arm 42 pivots away from the cantilevered deck 22.

16P 2-27-07 Please replace the paragraph on page 6, lines ^{4 6}~~7~~-1~~0~~ with the following paragraph:

The cantilevered ~~frame 12~~ conveying belt 10, shown in Figure 3, further includes a belt drive 54 which is made of a plurality of belts 56, opposed rollers 60 on either end of the cantilevered deck 22, and a motor 62 connected to at least one of the opposed rollers.

16P 2-27-07 Please replace the paragraph on page 6, lines ^{7 18}~~11~~-~~22~~ with the following paragraph:

Figures 1A, ~~2~~ 3, and 4 show the cantilevered ~~frame 12~~ conveying belt 10 including a base 20, and a support arm 42 having one end selectively movable toward and away from the cantilevered deck 22 and exists in one of at least two positions. In one position, the support arm 42 supports the cantilevered deck 22 and in a second position the arm 42 rests against the base 20 to facilitate changing the belts 56 on the cantilevered deck 22. The base 20 is in a lazy "L" shape and includes a vertical support wall 26. The cantilevered deck 22 is attached to the base (best seen in Fig. 1B) by (i) a horizontal deck-mounting surface 30 that includes a nut bar 32, which is

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Amendments to the Specification

Please replace the paragraph on page 4, lines 10-17 with the following paragraph:

Still another aspect of the present invention is to provide a conveyor system having a primary conveyor and a cantilevered conveying belt, the cantilevered conveying belt comprising: a cantilevered frame having at least one inductor belt; a belt tension assembly attached to the cantilevered frame, the belt tension assembly including: (i) a roller support connected to at least one of the rollers; (ii) a roller support rod for movably connecting the roller support to the frame; (iii) a roller support rod spring between the roller support rod and the frame; and (iv) a spring adjustment assembly; and an upstream accumulator.

Please replace the paragraph on page 5, lines 10-11 with the following paragraph:

Figure 8 is a top view of the cantilevered conveying belt shown in Fig. 1 further including an upstream accumulator and a primary conveyor.

Ref 2.27.07 Please replace the paragraph on page ⁵~~8~~, lines 19-²⁵~~27~~ with the following paragraph:

Referring now to the drawings in general and Figure 1 in particular, it will be understood that the illustrations are for the purpose of describing a preferred embodiment of the invention and are not intended to limit the invention thereto. As best seen in Figure 1, a cantilevered ~~belt inductor~~ conveying belt generally designated 10, is shown constructed according to the present invention. The ~~belt inductor~~ cantilevered conveying belt 10 includes a cantilevered frame 12, and a belt tension assembly 14. Preferably, the cantilevered conveying belt 10 is part of a system 8, as shown in Figure 8, and includes a primary conveyor 106, and an upstream accumulator 16; ~~shown in Figure 8.~~